

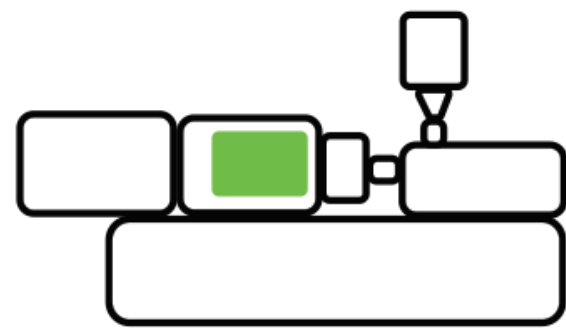
# THERE IS NO ONE SIZE FITS ALL

Ronny Eden, 3D dep. CTO

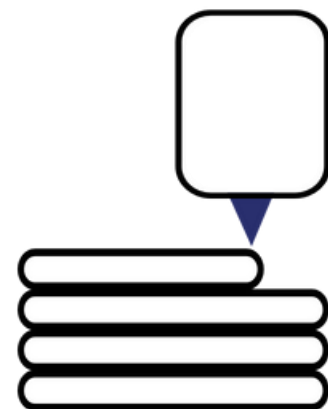


# WHO WE ARE

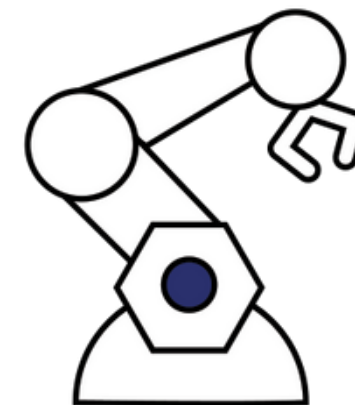
30 Years Of Experience • Providing Solutions, Not Machinery



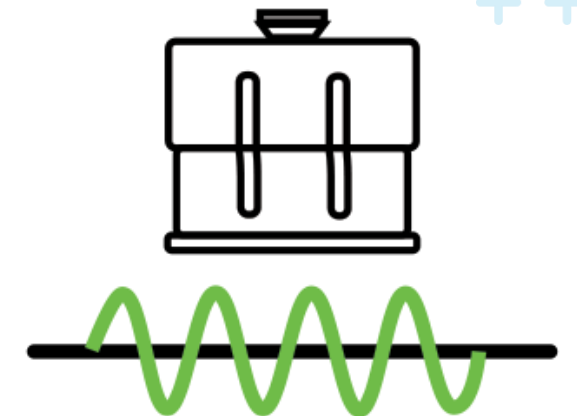
**Injection Machines & Equipment**



**3d Printers**



**Robotics & Automation**



**Plastic Welding**

# OUR RAPID MANUFACTURING SOLUTIONS



 **stratasys** POLYMER

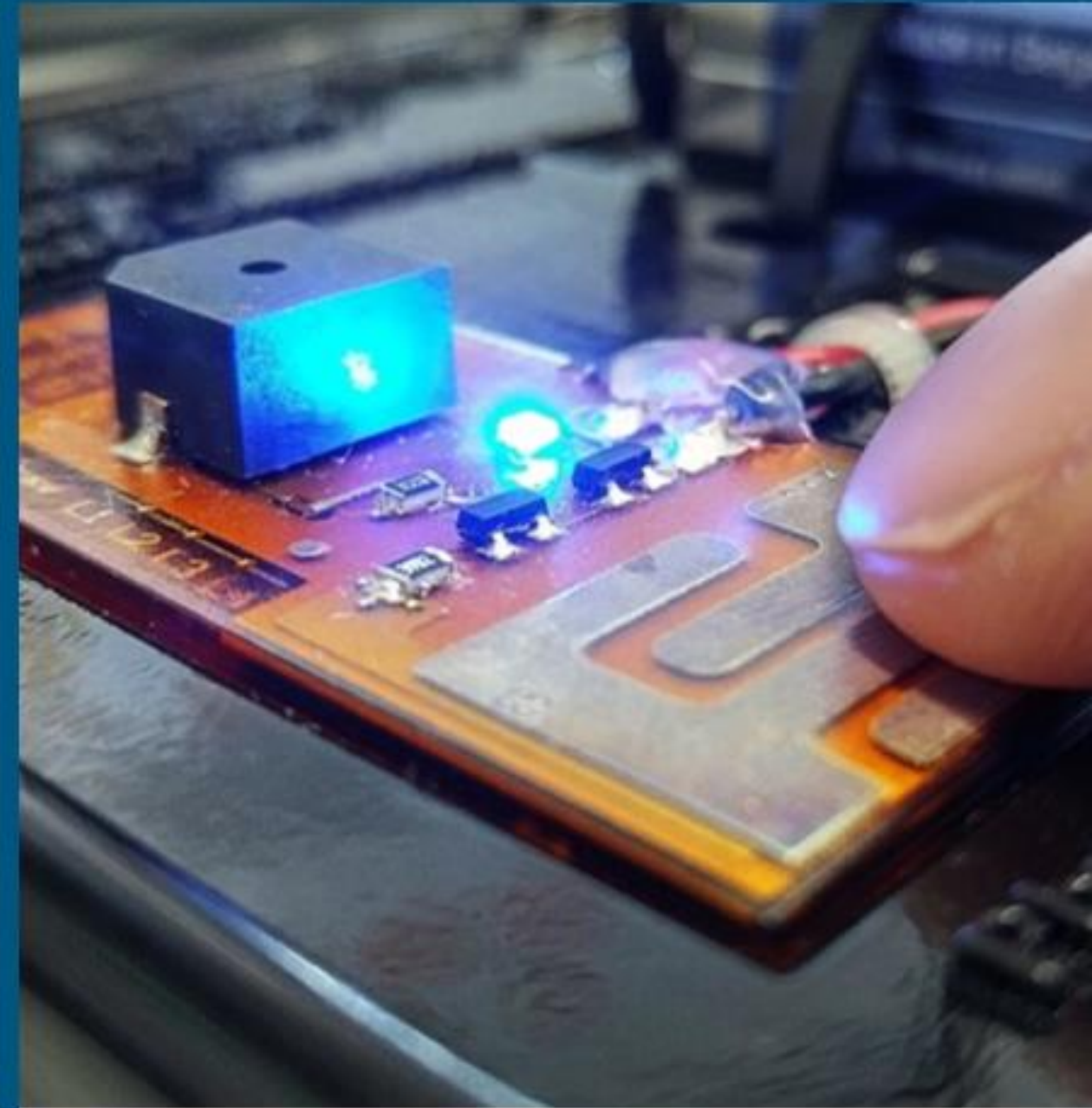


**Tritone**



**XACT METAL**

METAL



  
**NANODIMENSION**  
Electrifying Additive Manufacturing™

PCB

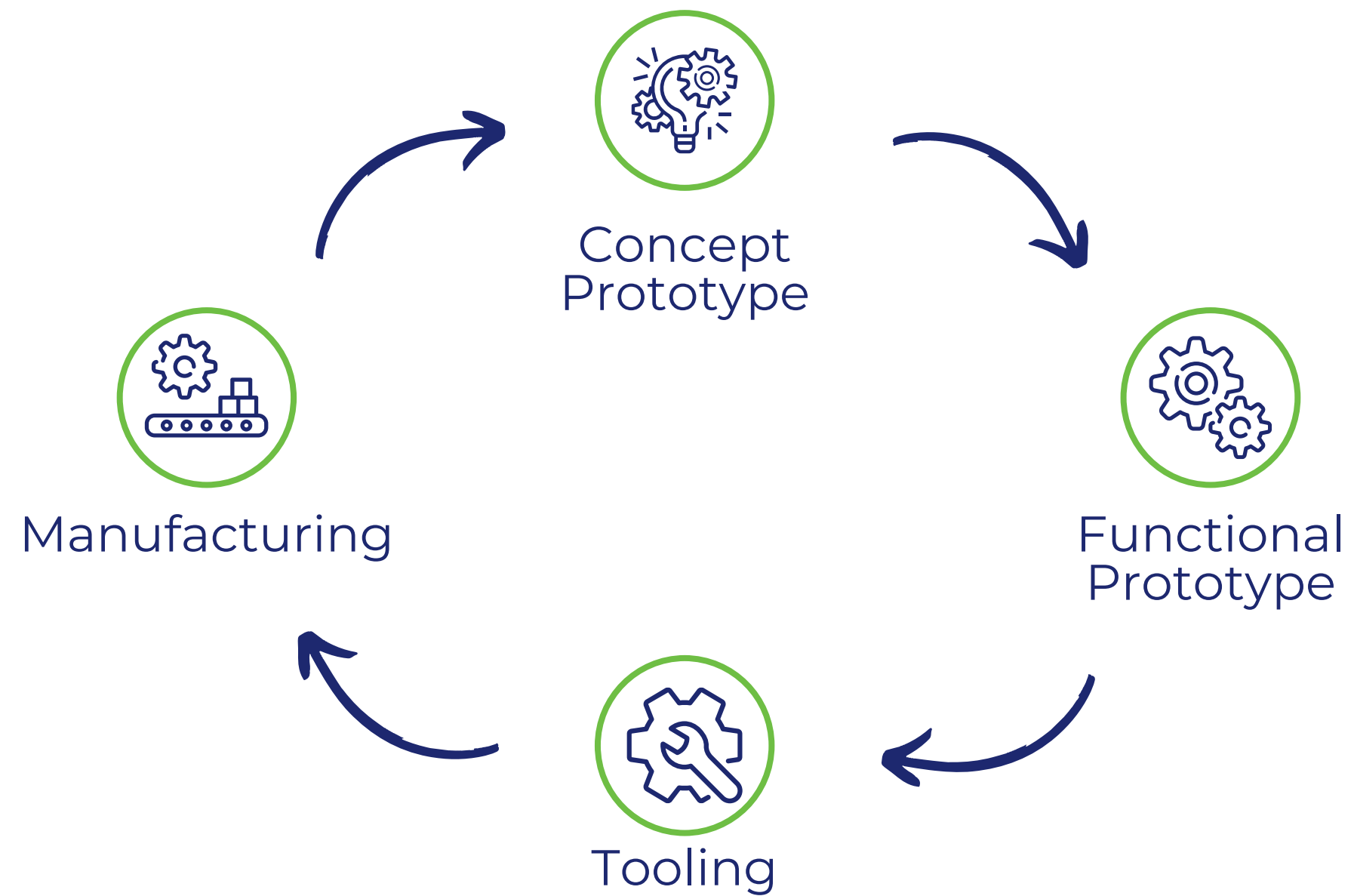
5 LEADING TECHNOLOGIES

# TECHNOLOGY PLATFORMS

- + PolyJet
- + Stereolithography
- + Industrial FDM
- + Origin P3
- + SAF



# PART DEVELOPMENT LIFE CYCLE



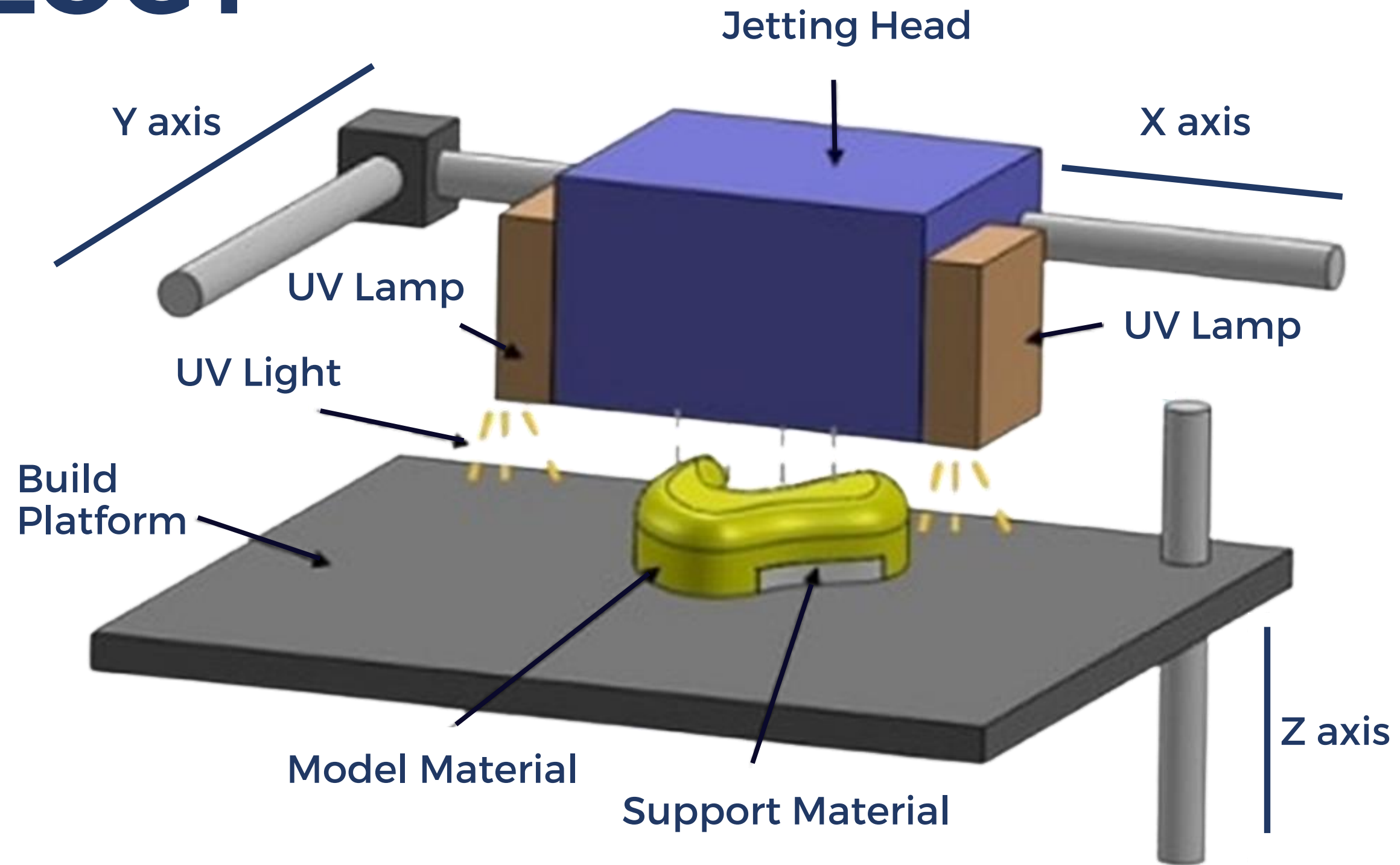
# POLYJET TECHNOLOGY

HIGHEST PRODUCT REALISM

- + Concept Prototyping
- + Fit & Form
- + Semi-Functional Prototyping



# POLYJET TECHNOLOGY



# Made with PolyJet Technology

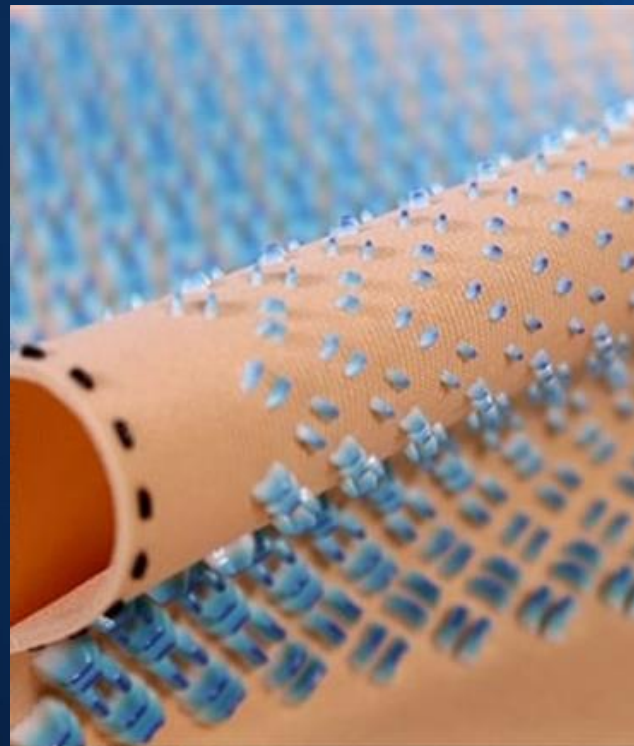




# Made with PolyJet Technology



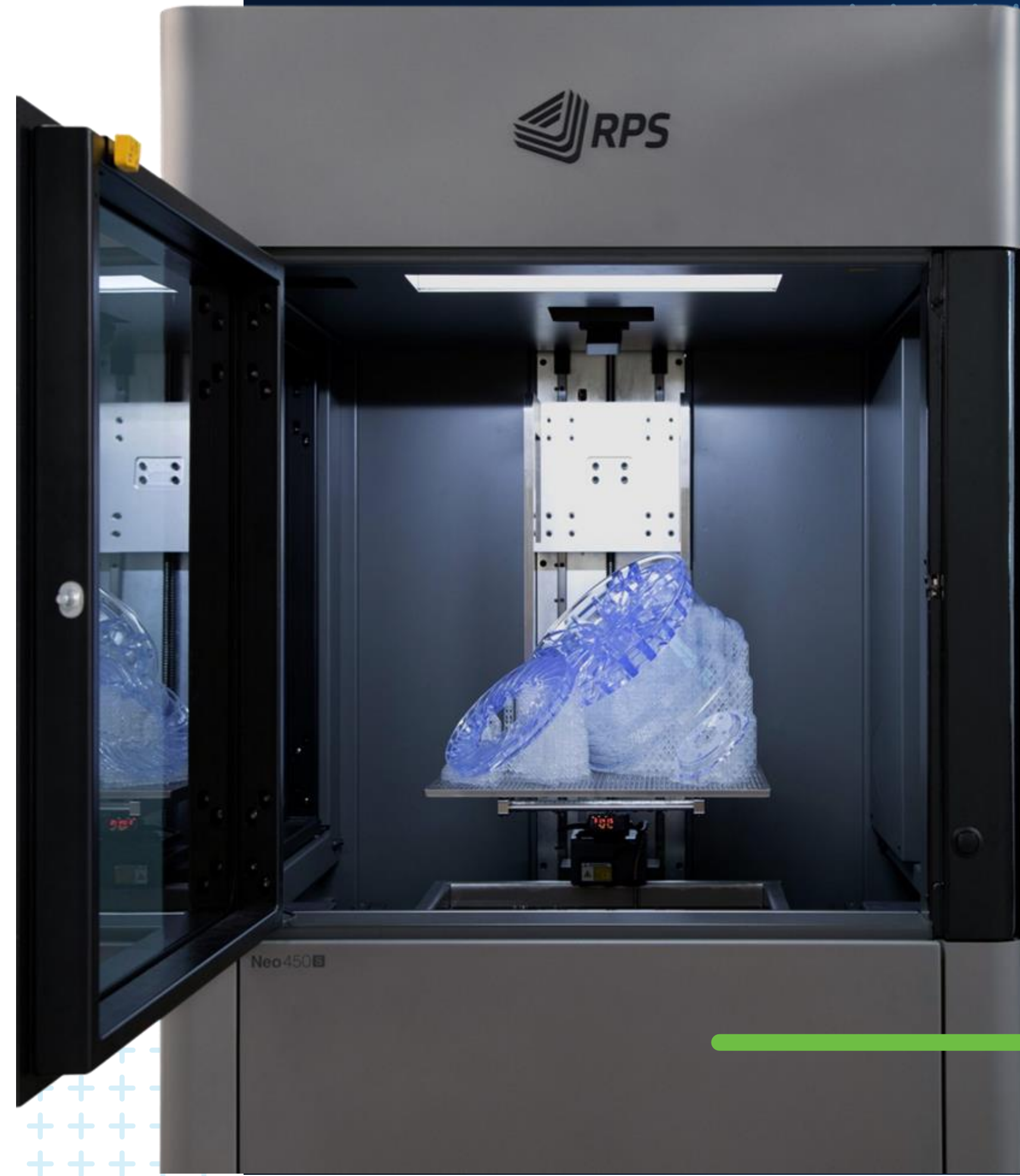
# PolyJet in Fashion



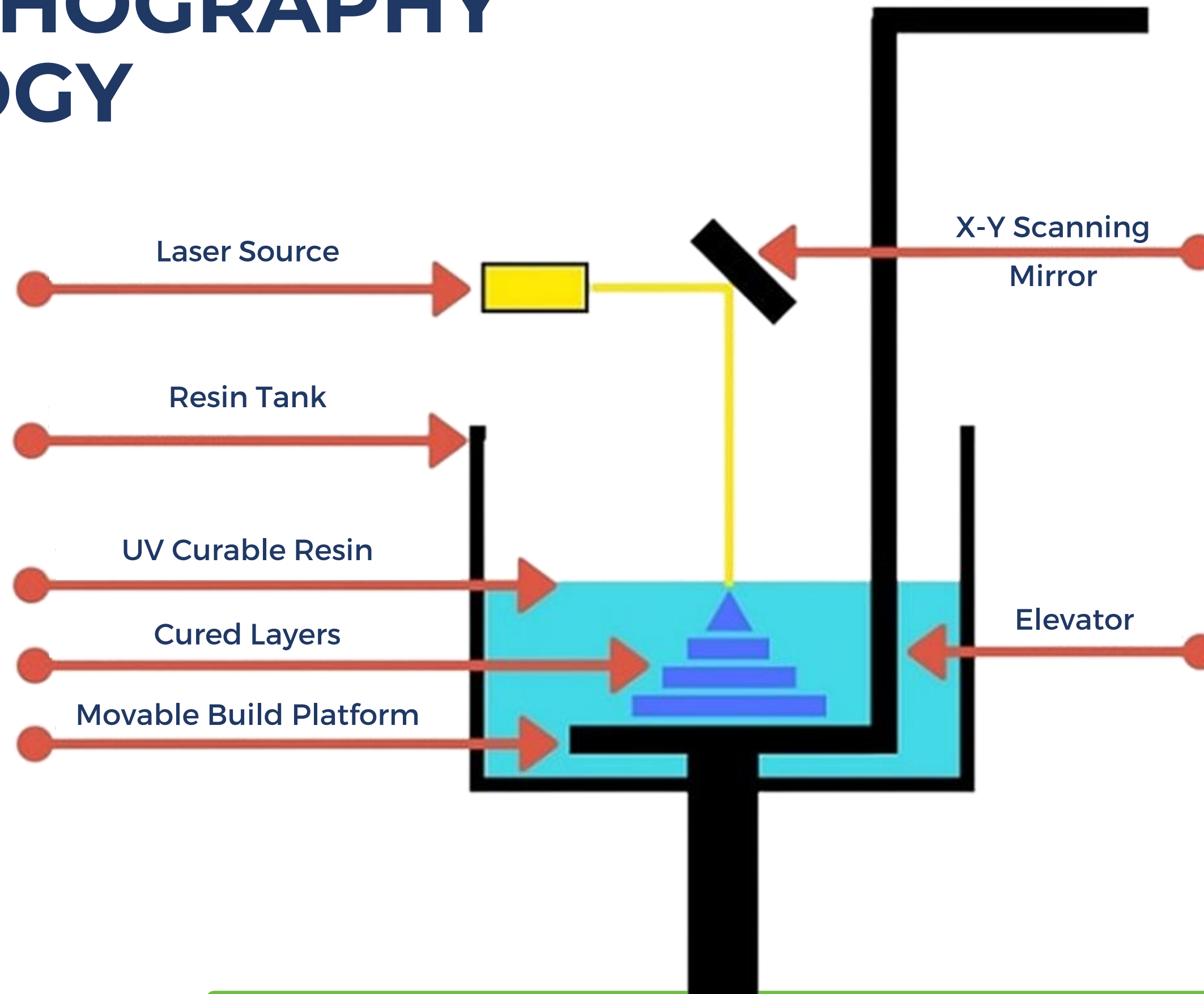
# SL TECHNOLOGY

BEST SURFACE FINISH

- + Concept Prototyping
- + Fit & Form Prototyping
- + Tooling – Molds, Jigs & Fixtures



# STEREOLITHOGRAPHY TECHNOLOGY



# Made with Stereolithography Technology



Transparent Parts



Injection Molding



Investment Casting



Carbon Layup Tools  
and Cores



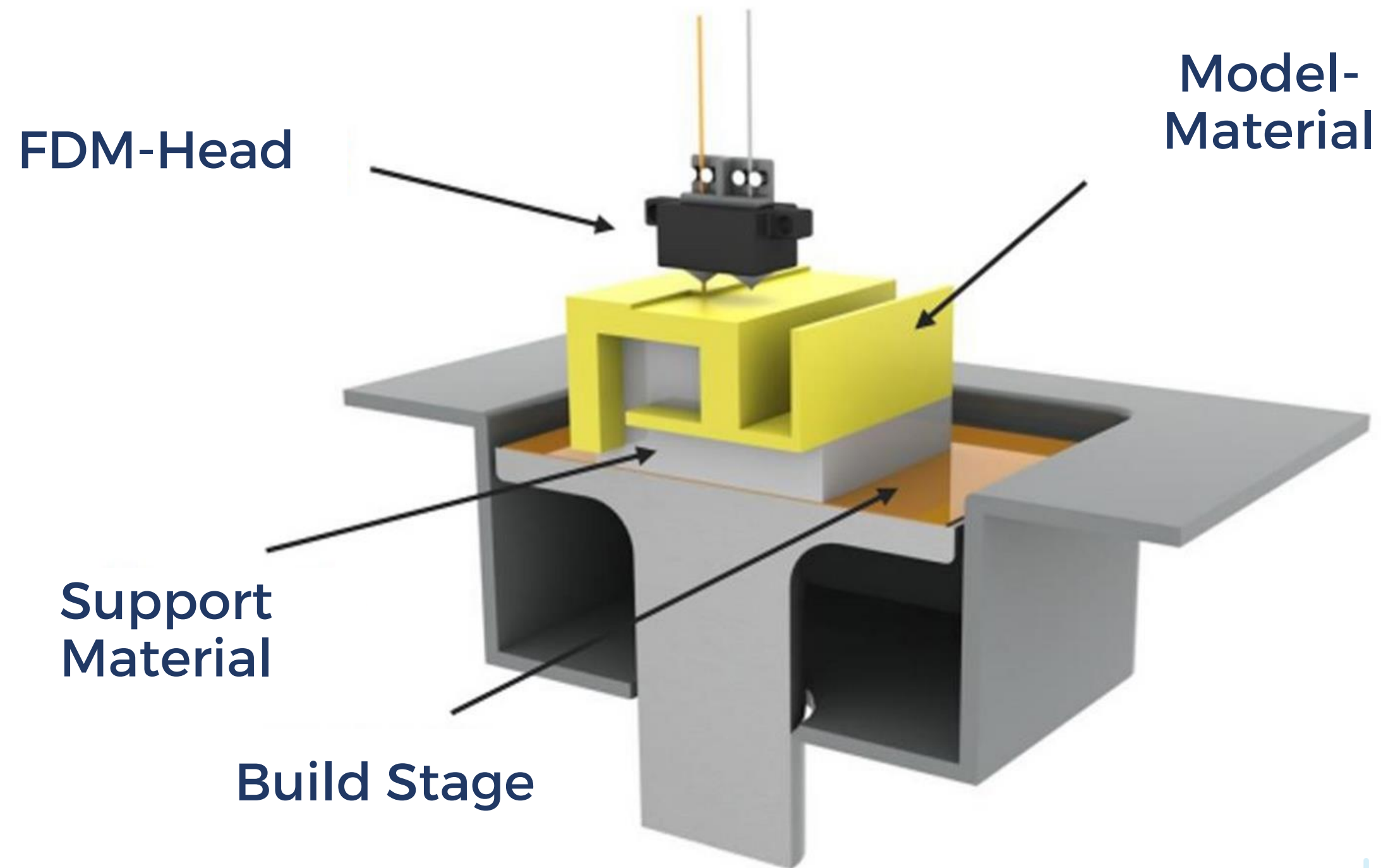
# FDM MANUFACTURING

MINIMUM HANDLING,  
HIGHEST VERSATILITY

- + Functional Prototyping
- + Tooling
- + Final Parts



# FDM FUNDAMENTALS



# STRATASYS FDM MATERIALS

## General

- ABSplus
- ABS-M30
- ABS-M30i
- ABS-ESD7
- ASA
- PLA
- Diran

## Engineering-Grade

- **ABS-CF10**
- **Nylon-CF10**
- PC
- PC-ABS
- PC-ISO
- FDM Nylon 12
- FDM Nylon 6

## High Performance

- ULTEM™ 1010 resin
- ULTEM™ 9085 resin
- PPSF / PPSU
- Nylon 12CF 35%
- Antero (PEKK)
- Antero -ESD

## Specialty Products

- ST-130





# Made with FDM Technology



Final Aerospace Parts



Chemical Resistance and  
ESD Req



Jigs & Fixtures



Surgical Tooling



# FDM<sup>®</sup> OPEN MATERIAL ECOSYSTEM

GIVING YOU BROADER MATERIAL OPTIONS AND  
ACCESS TO PRINTER SETTING TO OPTIMIZE PART  
PERFORMANCE FOR ALL OF YOUR NEEDS.



**Stratasys Preferred**

Qualified Materials



**Stratasys Validated**

Qualified Materials



**Open**

Unvalidated



# NEW VALIDATED MATERIALS COLOR CHOICES

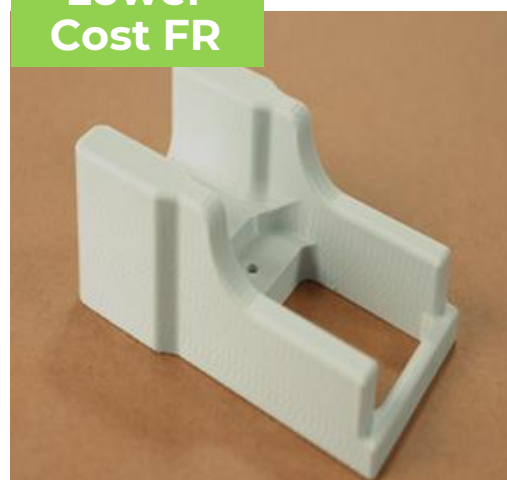


Glass Filled



Covestro  
PA6/66 GF20- FRLS

Lower Cost FR



Kimya  
PC-FR

Soluble sup. FST



Victrex  
AM 200

Surface Finish



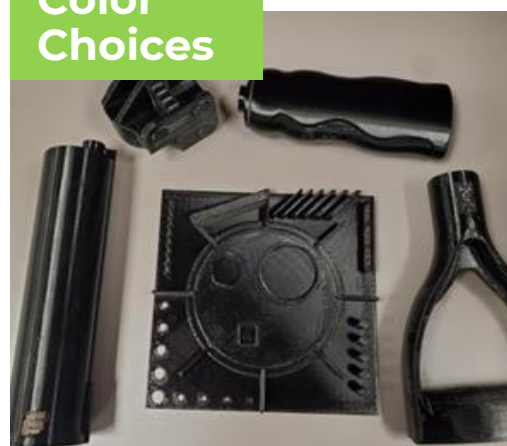
HIPS

Color Choices



Ultem™ 9085  
Colors

Color Choices



PC  
Black

Color Choices



PC  
Red

Color Choices



PC-ABS  
Colors

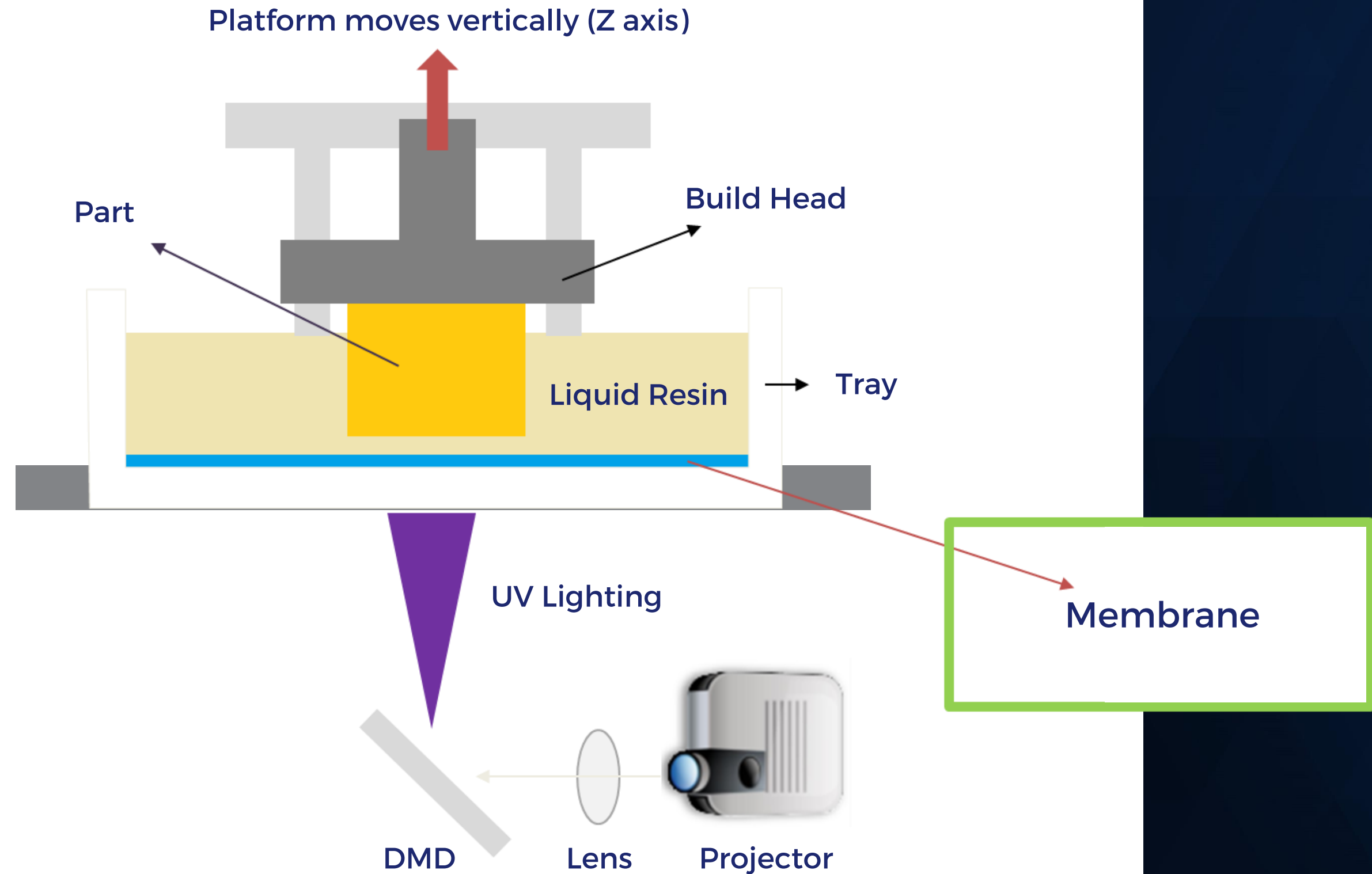
# P3 (PROGRAMMABLE PHOTO-POLYMERIZATION) TECHNOLOGY

HIGH SPEED,  
HIGH QUALITY SURFACE FINISH

- + Low - Mid Range Production
- + High End Functional Prototyping



# P3 TECHNOLOGY



# Material Options for The Stratasys Origin One

A variety of photopolymers, including heat resistant, tough, durable, and more



It takes an ecosystem to transform an industry. Stratasys works with leading chemical companies to co-develop innovative photopolymers in several categories to unlock end-use applications in 3D printing



## Heat-Resistant

Materials for application-specific requirements, such as flame smoke and toxicity, HDT or mold durability



## General Purpose

Fast-printing materials for end-use applications requiring cosmetic surfaces, fine features and high accuracy



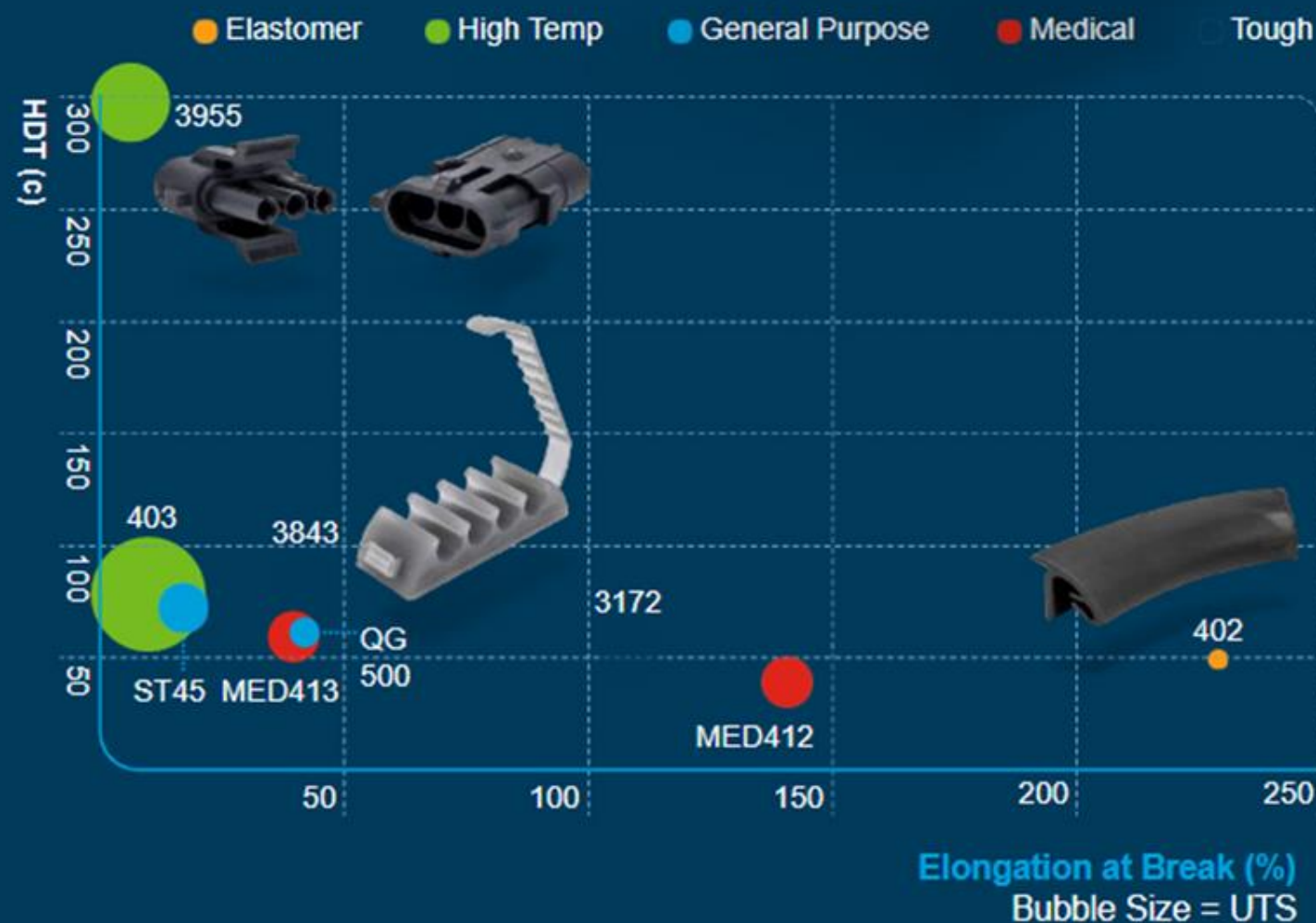
## Tough

Impact-resistant resins for functional applications that need to perform under stress and high-load conditions



## Elastomers

Resilient, high-resolution elastomers for applications requiring excellent tear strength or rebound performance



# Take on The Most Demanding Applications



**strataSYS**

# HEAT-RESISTANT APPLICATIONS WORTHY OF THE US AIRFORCE

ORIGIN WINS FIRST PLACE IN RSO-HOSTED ADVANCED MANUFACTURING OLYMPICS, IMPROVING DESIGN AND MANUFACTURING OF NECESSARY CLAMP FOR F-16 OPERATION.

## Challenge

Open competition in 2020 held to quickly find new and creative 3D printing solutions for the C3175 family of **hydraulic line clamps, used in F-16 aircraft**, and frequently fail after extended exposure to vibration, chemicals in the environment, and heat cycling.

## Solution

- A new design and manufacturing solution was created **within just two weeks**, with Origin One's P3™ technology, topology optimization algorithms, and Stress Engineering Services' design and analysis expertise.
- Clamp halves printed with **LOCTITE® 3955**, which meets the Air Force's stringent flight requirements and had passed **UL 94 V-0** certification (burning stops within 10 seconds) and is flame-retardant, extremely chemically resistant and can handle wide low and high temperature ranges.
- Tether was printed in an elastomer, LOCTITE IND402.

## Impact

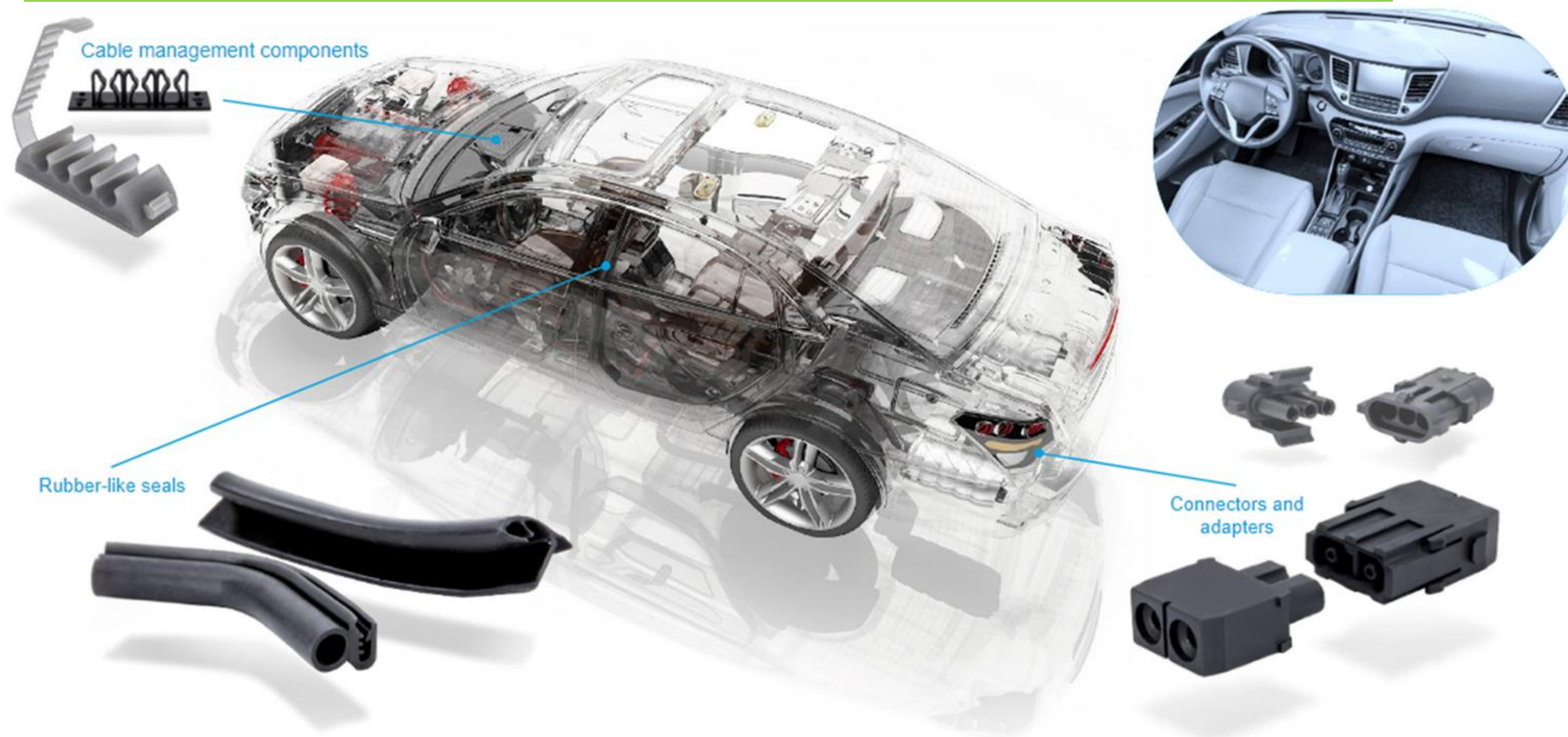
- New Part - **2x load bearing and 5% lighter vs. legacy design**.
- 20 parts per 36-minute build, and **up to 6,400 parts/month on a single printer**.





# HIGH-MIX, LOW-VOLUME PRODUCTION OF AUTOMOTIVE END-USE PARTS

THE STRATASYS ORIGIN ONE CAN PRINT A WIDE VARIETY OF MATERIALS, WHICH MAKES IT PERFECT FOR MANUFACTURING A DIVERSE RANGE OF SMALL- TO MEDIUM-SIZED PARTS



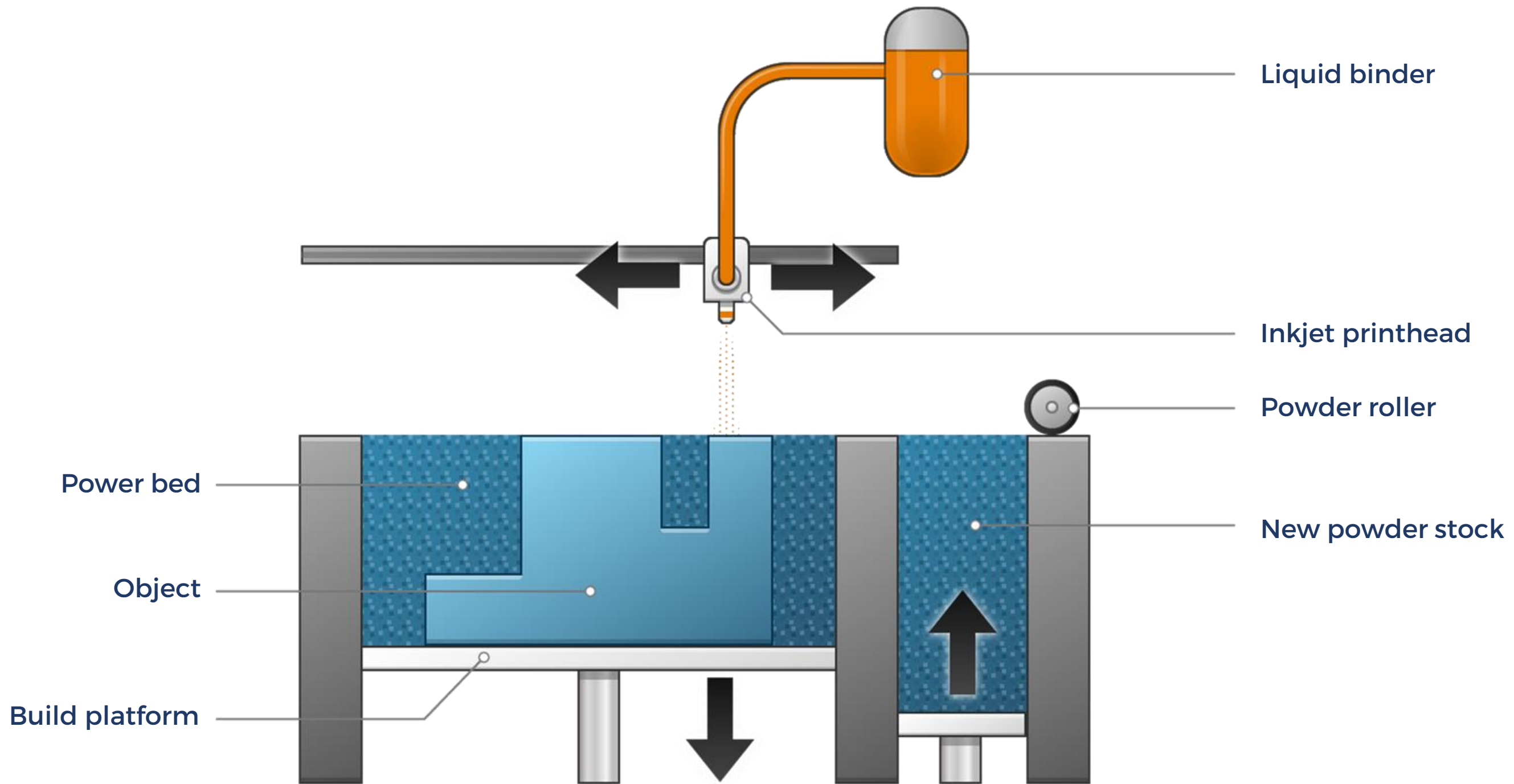
# SAF MANUFACTURING

HIGH THROUGHPUT,  
LOW COST PER PART

+ Production



# SAF TECHNOLOGY



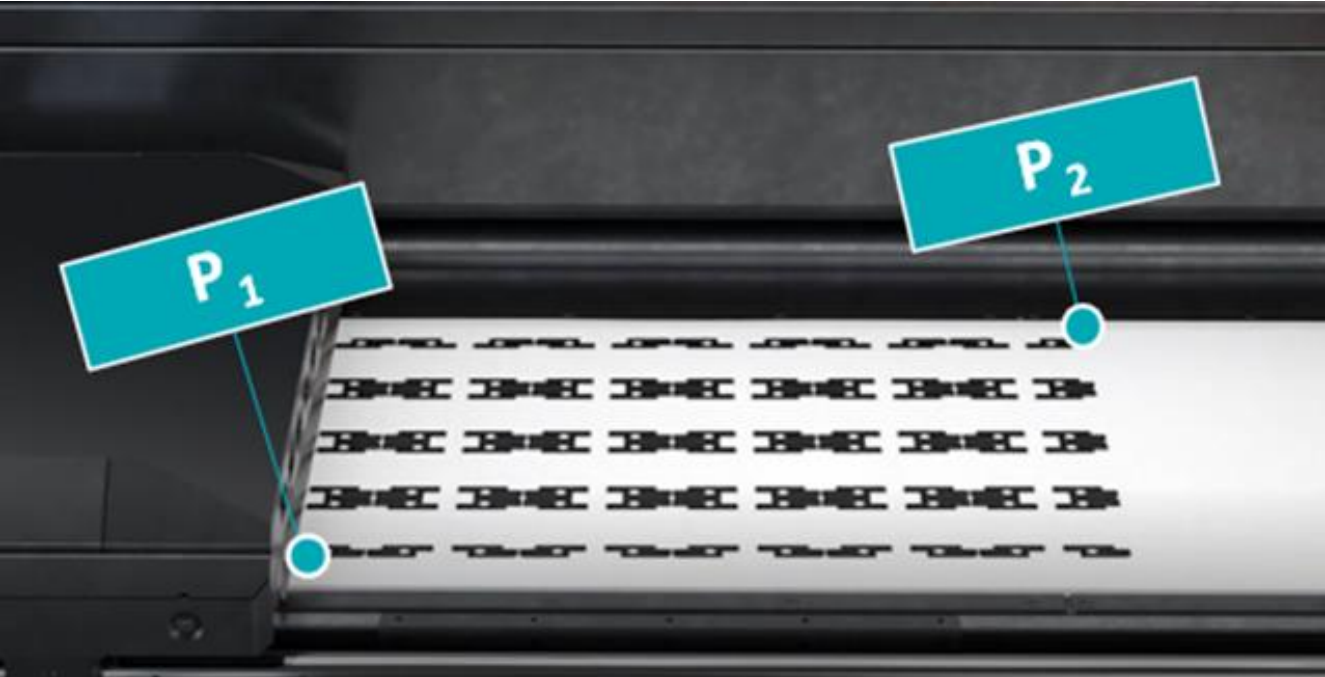
# SAF™

## UNIDIRECTIONAL ARCHITECTURE

The time between fusing and recoating remains **consistent across the bed**

### 2 CARRIAGES SYNCHRONIZED

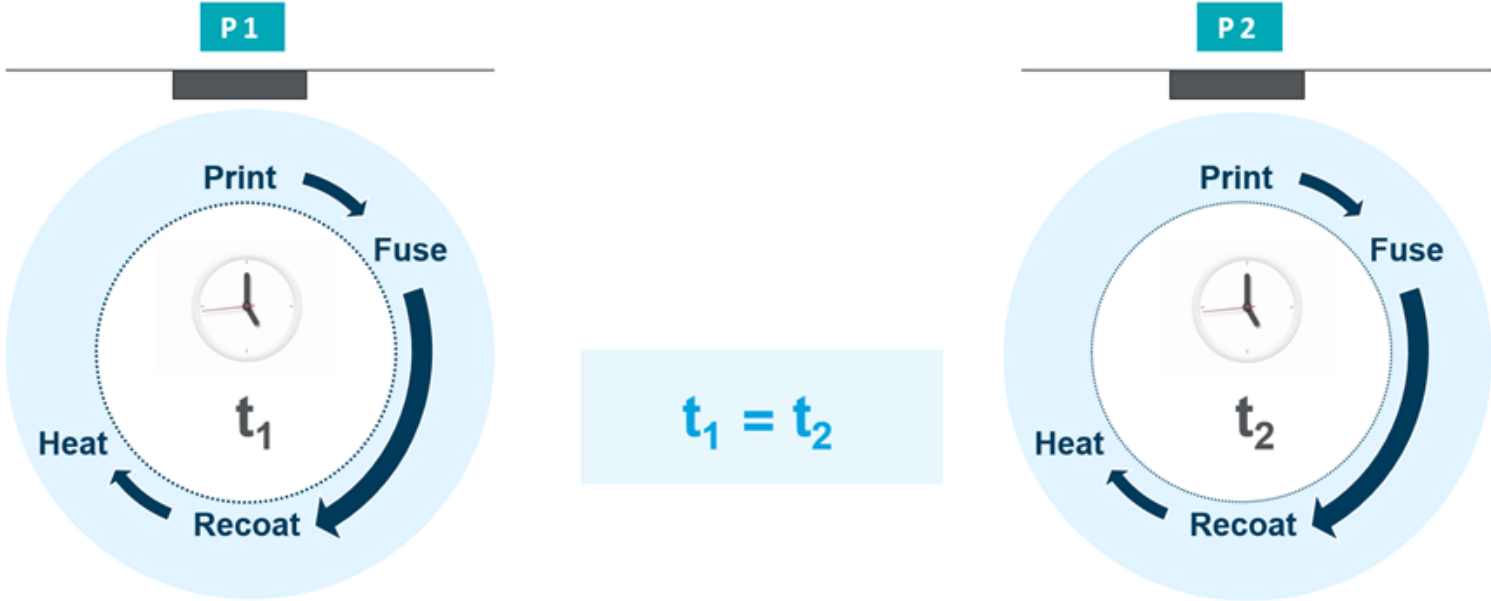
Print-and-Fuse | Recoat-and-Heat



### UNIFORM TIMING

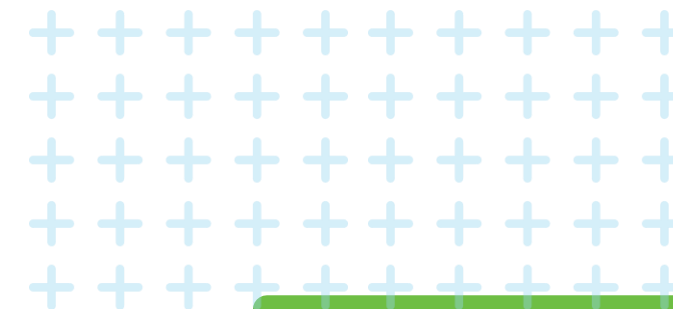
### UNIFORM THERMAL EXPERIENCE

Print-and-Fuse | Recoat-and-Heat



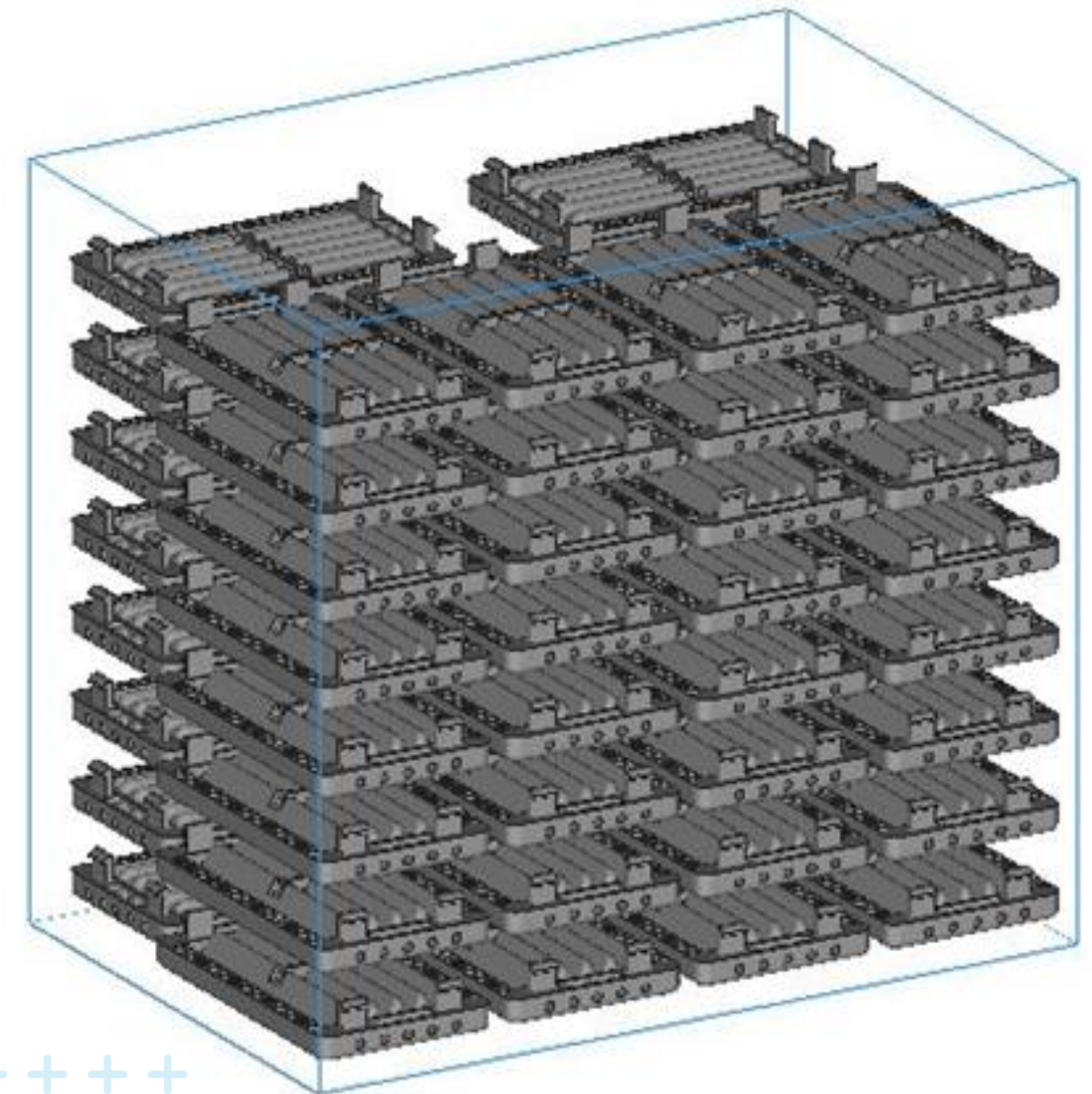
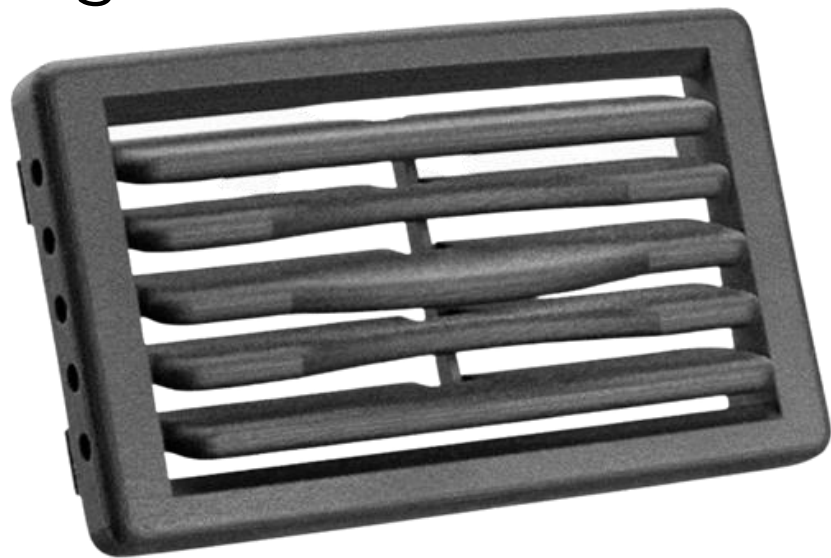
# STRATASYS SAF MATERIALS

- + PA11
- + PA12 – BETA STAGE
- + PP – COMING SOON



# AIR VENT

- Part consolidation
- Post build assembly of components isn't required
- Each vent is geometrically accurate
- SAF cost per part = \$2.53, 77% less than injection molding
- Print time = 9hrs 40mins for 66 HVAC air vent grills



# NASCAR's Next Gen Car

- + NASCAR's Next Gen car cabin uncomfortably hot
- + The solution must not alter the car design
- + Air needed to be redirected from outside to cool drivers through an Air Flow Duct that can't be produced by traditional manufacturing

<b>Material</b>	High-Yield PA 11
<b>Printed layer time</b>	11 hours, 37 minutes per 2
<b>Volume of material/part</b>	21.1in (346 cm )
<b>Parts per year</b>	Up to 1,100 per machine
<b>Cost per part</b>	\$237



# QUESTIONS?





Ronny Eden

[ronny@su-pad.com](mailto:ronny@su-pad.com)

972-52-8267732

**THANK YOU**

